

TEST REPORT

Order no: 83A18658 and 83A21927 Signature: SL/Z-534/DIN4102-B1/0632a/2022 Police, 16.05.2023

Test methods:

1. DIN 4102-1:1998-05 Fire behaviour of building materials and building components - Part 1: Building materials; concepts, requirements and tests.
2. DIN 4102-15:1990-05 Fire behaviour of building materials and building components - Part 15: "Brandschacht"
3. DIN 4102-16:2021-01 Fire behaviour of building materials and building components - Part 16: "Brandschacht" tests
4. DIN 53438-2:1984-06 Testing of combustible materials; response to ignition by a small flame; edge ignition
5. DIN 53438-3:1984-06 Testing of combustible materials; response to ignition by a small flame; surface

Content of request: Testing according to DIN 4102-1:1998-05 (building class B1)

Sponsor: Camira Fabrics Ltd.
Hopton Mills
Mirfield HD9 4 AY, United Kingdom

Material: Rivet + FR (G)

Composition: **Composition details:** 100% Post-Consumer Recycled Polyester
Batch Number: 498148
Colours: HEGL01, Twig and Spark
Fabric type: Flat Woven Contract Fabric

Manufacturer/supplier: Camira Fabrics Ltd.
Hopton Mills
Mirfield HD9 4 AY, United Kingdom

Assessment: The material fulfils the requirements of the building class B1 according to DIN 4102-1:1998-05

Validity of test report: 16.05.2028

The reprint and the copying: only with the agreement of Camira Fabrics Ltd.

Without the written consent of the Sychta Laboratory the report can be copied only in one piece.

Report applies only to the sample tested and is not necessarily indicative of the qualities of apparently identical or similar products.

Content of test report: eight pages with signature and numbers.

1. Test results class B1 according to DIN 4102-15 and DIN 4102-16 – Brandschacht tests

Name of measured quantity	Unit	Specimen				Requirement	
		1	2	3	4		
No. test arrangement according to DIN 4102-15	-	1	1	1	1		
Specimen thickness	mm	0,5	0,5	0,6	0,6		
Maximum flame height	cm	30	30	30	30		
Time	s	4	4	5	6		
Flaming time	s	35	38	20	22		
Ignition sample backside	yes/no	no	no	no	no		
Time	s	-	-	-	-		
Burning droplets	yes/no	yes	yes	yes	yes		
Duration falling of burning droplets	s	-	-	-	-		
- sporadic falling of burning droplets	yes/no	no	no	no	no		
- continuous falling of burning droplets	yes/no	no	no	no	no		
Burning separating sample parts	yes/no	no	no	no	no		
Duration falling of burning parts	s	-	-	-	-		
- sporadic falling of burning parts	yes/no	no	no	no	no		
- continuous falling of burning droplets	yes/no	no	no	no	no		
Duration of burning on the sieve tray	s	-	-	-	-		
Residual range	1 2 3 4	cm	68	72	70	61	>0
		cm	68	70	70	68	
		cm	58	62	55	61	
		cm	65	62	68	68	
	Average value of the residual range	cm	65	67	66	65	≥15
Maximum flue gas temperature	°C	117	123	120	120	≤200	
Time	s	600	600	600	600		
Duration of burning after end of test	s	0	0	0	0		
Maximum light attenuation	%	1,6	0,9	1,4	2,4		
Integrated smoke obscuration	min• %	2	1	1	2	≤400	
Impairment of the burner flames by falling particles or droplets	yes/no	yes	yes	yes	yes		
Time of the appearance of falls for the burner	s	546	557	537	558		
Premature end of test	yes/no	no	no	no	no		
Time	s	-	-	-	-		

Remark: According to DIN 4102-16: 2021-01, Clause 5.2. Color various were selected in grey colour (specimens 1 and 2 - HEGL01), gray and black melange (specimen 3 - Twig) and yellow and black melange (specimen 4 - Spark). The difference between the means of measured residual lengths is no greater than 5 cm (respectively 65 cm, 67 cm, 66 cm and 65 cm) and the difference between the four mean flue gas temperatures shall be no greater than 10 K (respectively 123 °C, 120 °C, 117 °C and 120 °C).

Total number of tests: four.

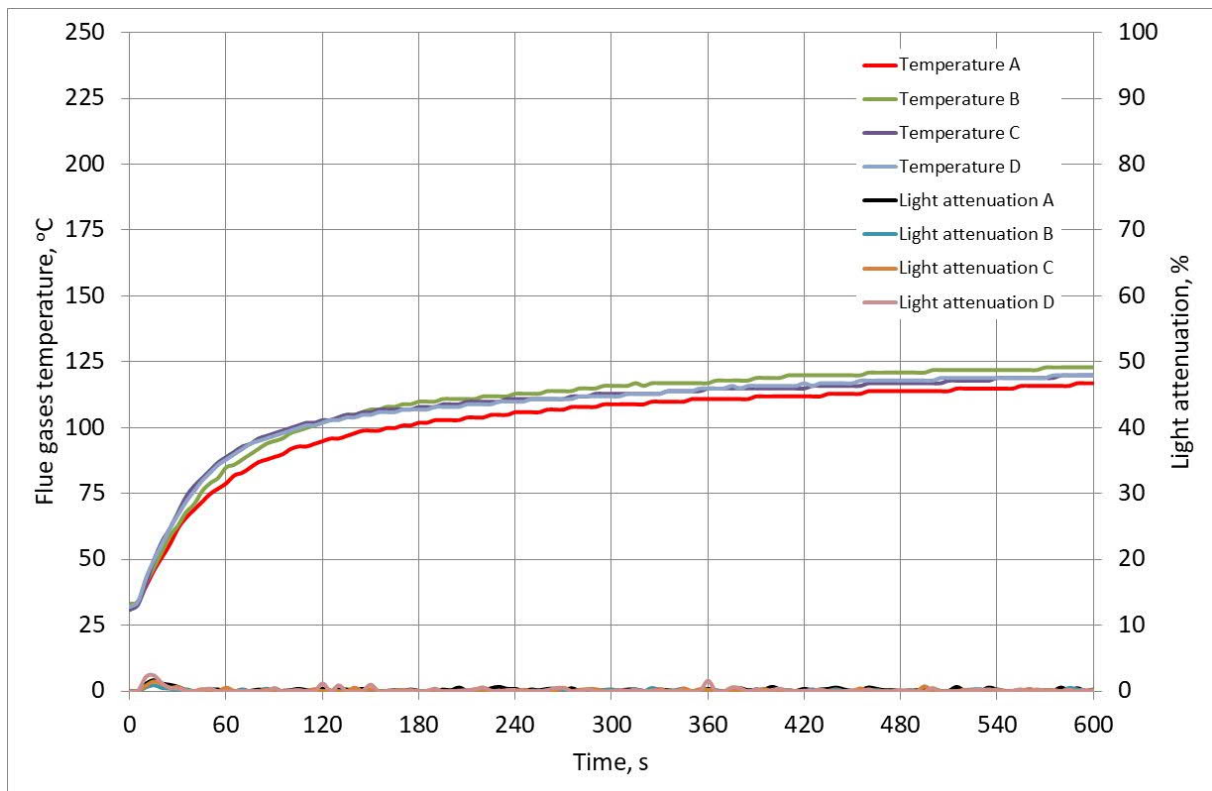


Figure 1. The relation of flue gases temperature and of the light attenuation in the time



Figure 2. Appearance of the sample 1 after the test – HEGL01 – cross direction



Figure 3. Appearance of the sample 2 after the test – HEGL01 – length direction



Figure 4. Appearance of the sample 3 after the test – Twig – length direction



Figure 5. Appearance of the sample 4 after the test – Spark – length direction

2. Test results class B2 according to DIN 4102-1 (DIN 53438-2 and DIN 53438-3)

2.1. Edge ignition

Exposure time of pilot burner flame - 15 s

Time from start of test.

Name of measured quantity	Unit	Specimen no./Test direction									
		length direction					cross direction				
		1	2	3	4	5	1	2	3	4	5
Specimen thickness	mm	0,5	0,5	0,5	0,5	0,5	0,5	0,5	0,5	0,5	0,5
Ignition time	s	1	0	1	1	0	1	1	0	1	0
Flame height 150 mm within 20 s	yes/no	no	no	no	no	no	no	no	no	no	no
Max. flame height	cm	4	3	3	3	3	3	4	4	4	3
Time	s	-	-	-	-	-	-	-	-	-	-
Extinction time	s	4	4	4	7	4	4	5	5	-	4
Flaming particles or droplets	yes/no	no	no	no	no	no	no	no	no	no	no
Ignition of paper	yes/no	no	no	no	no	no	no	no	no	no	no
Smoke development (visual impression)	-	no smoke									

2.2. Surface ignition

Exposure time of pilot burner flame - 15 s

Time from start of test.

Name of measured quantity	Unit	Specimen no./Test direction									
		length direction					cross direction				
		1	2	3	4	5	1	2	3	4	5
Specimen thickness	mm	0,5	0,5	0,5	0,5	0,5	0,5	0,5	0,5	0,5	0,5
Ignition time	s	4	-	2	4	3	3	3	4	3	5
Flame height 150 mm within 20 s	yes/no	no	no	no	no	no	no	no	no	no	no
Max. flame height	cm	0	0	2	2	1	3	1	2	5	4
Time	s	-	-	-	-	-	-	-	-	-	-
Extinction time	s	7	-	7	11	9	8	8	15	12	11
Flaming particles or droplets	yes/no	no	no	no	no	no	no	no	no	no	no
Ignition of paper	yes/no	no	no	no	no	no	no	no	no	no	no
Smoke development (visual impression)	-	no smoke									

Remarks: none.

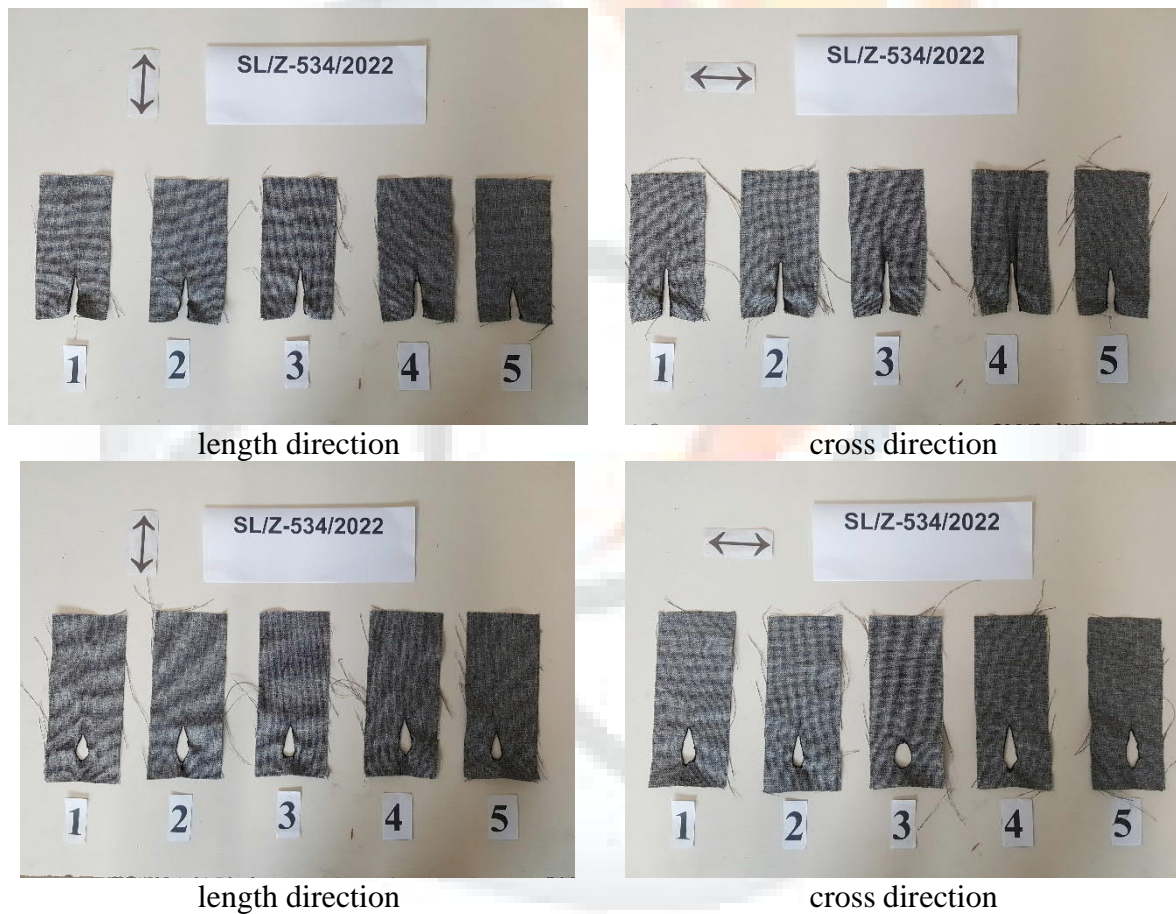


Figure 6. Appearance of the sample after the small burner test – HEGL01

3. Assessment

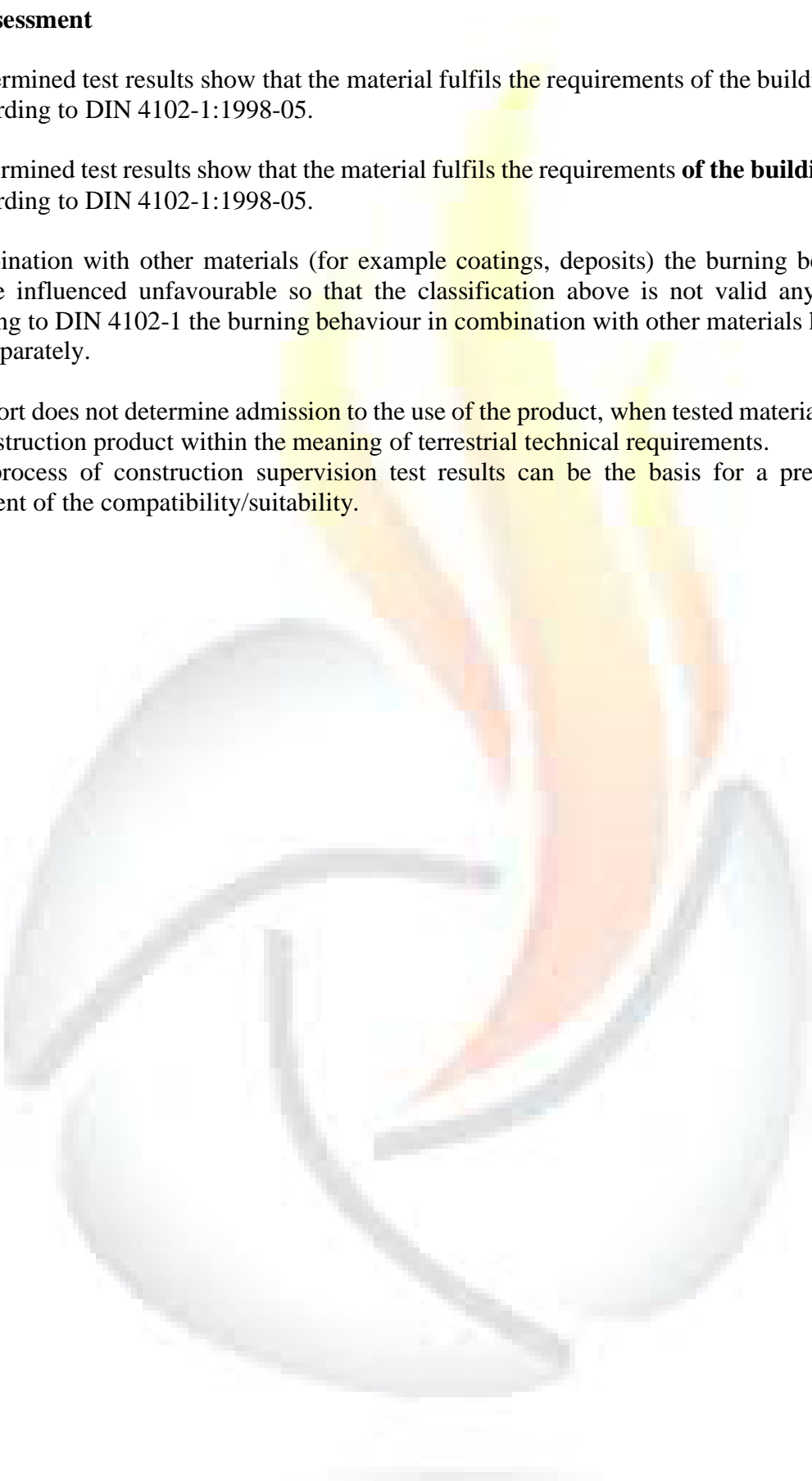
The determined test results show that the material fulfils the requirements of the building class B2 according to DIN 4102-1:1998-05.

The determined test results show that the material fulfils the requirements **of the building class B1** according to DIN 4102-1:1998-05.

In combination with other materials (for example coatings, deposits) the burning behaviour could be influenced unfavourable so that the classification above is not valid any longer. According to DIN 4102-1 the burning behaviour in combination with other materials has to be tested separately.

This report does not determine admission to the use of the product, when tested material is used as a construction product within the meaning of terrestrial technical requirements.

In the process of construction supervision test results can be the basis for a preliminary assessment of the compatibility/suitability.

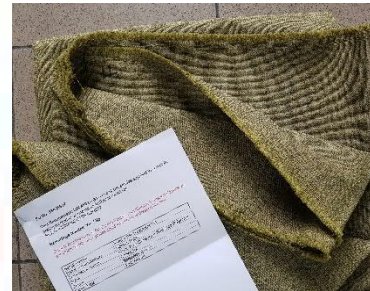
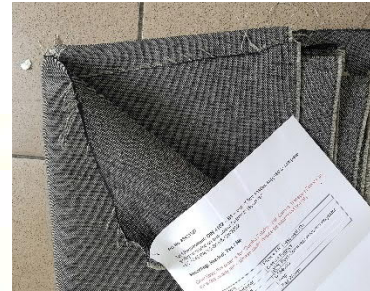


4. Remaining required information

Date of receipt of samples: 24.08.2022 and 24.04.2023

Sampling: sponsor took and delivered samples.

Description of the test material: Sponsor delivered one piece of fabric “Rivet + FR (G) - HEGL01” in grey colour, with dimensions of 5055x1440 mm. Thickness of approx. 0,5 mm and weight per unit area 280-290 g/m² (24.08.2022); One piece of fabric “Rivet + FR Treatment (G) - Twig” in grey and black melange, 2307 g weight. Thickness of approx. 0,6 mm and weight per unit area approx. 330 g/m² (24.04.2023). One piece of fabric “Rivet + FR Treatment (G) - Spark” in yellow and black melange, 2314 g weight. Thickness of approx. 0,6 mm and weight per unit area approx. 360 g/m². (24.04.2023). Laboratory prepared samples for the tests.

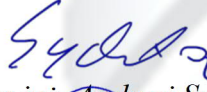



Conditioning of specimens: after storing 14 days before the tests or constant mass at temperature of 23±2 °C and relative humidity of 50±5 % (DIN 50014-23/50-2).

Declarations:

1. The test results relate to the behaviour of the test specimens under the particular conditions of the test; they are not intended to be the sole criterion for assessing the potential fire hazard of the products in use.
2. The information provided on the first page of the report concerning the scope of research and identification of the tested object/objects were provided by the Sponsor.

Operators:


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KIEROWNIK TECHNICZNY

Date and place of test - 30.08, 08.09.2022 and 12.05.2023, Police

Note: the test report contains results from the order no SL/Z-317/2023.