Warringtonfire Frankfurt GmbH Industriepark Höchst, C369 D-65926 Frankfurt am Main Germany



Test report No. 2019-1426

for applying of a required "Verwendbarkeitsnachweis" issued 14.05.2019

Applicant:

Camira Transport Fabrics Ltd, Meltham Mills, Meltham Mills Road Meltham West Yorkshire HD9 4AY

Date of order: Date of sampling: 05.04.2019 no official sampling of the specimen by a representative of Warringtonfire Frankfurt GmbH 17.04.2019 07.05.2019 + 09.05.2019

Date of arrival: Date of test:

Order

Testing of the flammability (building class B1) according to DIN 4102-1 (May 1998)

Description / designation of the test object

Product name: Regent (British Velvet Colorado) Colour: White, Mustard and Black

Description of the relevant test procedure

DIN 4102 part 1 (Mai 1998)

This test report does not replace the required "Verwendbarkeitsnachweis". It is only used for issuing the "Verwendbarkeitsnachweis".





1. Description of the test material

1.1 Details of the customer:

Product name: Regent (British Velvet Colorado) Colour: White, Mustard and Black

Product description:

Composition: 100% Polyester Weight: 400 g/m² Thickness: N/A

Intended end use of product Contract

1.2 By Warringtonfire Frankfurt GmbH determined values:

Fabric samples

Colour:	white	light green	black
Thickness:	1,4 mm	1,5 mm	1,2 mm
Square weight:	391 g/m²	411 g/m²	407 g/m²

Testing after storing 14- days under climatic conditions (23°C / 50 % rel. humidity).



2. Test results

2.1.1 Brandschachtprüfung according to DIN 4102-1

Sample A: Material tested in production direction. Sample B: Material tested cross to the production direction.

Regent (British Velvet Colorado) Colour: White

	Test results of the Bra	andschach				
line				ements tes	st sample	
no.			A	В		
1	no. test arrangement according to <u>DIN 4102 part 15, table 1</u>		1	1		
2	flame height max. over lower sample edge	cm	30	30		
	lower sample edge time ¹⁾	min : s	00:10	00:11		
3	ascertainments on the front side Flaming/glowing time ¹⁾		00.05	00.05		
		min : s	00:05	00:05		
4	melting / burning through time ¹⁾	min : s	00:08	00:08		
5	ascertainments on the back side Flaming/glowing time ¹⁾	min : s	no	no		
6	discolouring time ¹⁾	min : s	no	no		
7 8	burning droplets begin ¹⁾ extent occasional dropping of material	min : s	no	no		
9	constant dropping of material					
10 11 12	separating from burning sample parts begin ¹⁾ occasional separating parts constant separating parts	min : s	no	no		
13	duration of burning on the sieve tray (max.)	min : s	no	no		
14	influence on the burner flame by dropping of / separating material time ¹⁾	min : s	no	no		
15	earlier end of test end of the fire scenario on the sample ¹⁾	min : s	no	no		
16	time of a possible resulted test stop ¹⁾	min : s				

¹⁾ time from start of test



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	Test results of t	the Brandschach	t tests part	2				
line		Measurements test sample						
no.			Α	В	•			
	flaming after end of test		no	no				
17	duration		no	no				
18	number of sample	min : s	no	no				
19	front side of sample		no	no				
20 21	backside of sample		no	no				
21	flame length glowing after end of test	cm	/	/				
22	duration	min . s	no	no				
23			no	no				
	place of occurrence							
24	lower sample part		no	no				
25	upper sample part		no	no				
26	front side of sample		no	no				
27	backside of sample		no	no				
	smoke density							
28	< 400 % x min		1	1				
29	> 440 % x min		/	/				
<u>28</u> <u>29</u> <u>30</u>	diagram in annex no.		1	2				
	residual length							
31	single results	cm	70 / 69	69 / 70				
	Ũ		66 / 69	68 / 68				
32	average of the single results	cm	68	68				
33	photo of the sample on page		5	5				
	smoke temperature							
34	max. of the average results	°C	109	113				
35	time ¹⁾	min : s	09:03	09:15				
36	diagram in annex no.		1	2				

¹⁾ time from start of test

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2.1.2 Appearance of the specimen after the test:

Regent (British Velvet Colorado) Colour: White





Sample A

Sample B

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2.1.3 Brandschachtprüfung according to DIN 4102-1

Sample C: Material tested in production direction. Sample D: Material tested cross to the production direction.

Regent (British Velvet Colorado) Colour: Mustard

	Test results of the Bra		it tests par	t 1		
line			Measur	ements tes	st sample	
no.			С	D		
1	no. test arrangement according to DIN 4102 part 15, table 1		1	1		
2	flame height max. over lower sample edge time ¹⁾	cm	30	30		
	time ¹⁾	min : s	00:10	00:11		
3	ascertainments on the front side Flaming/glowing time ¹⁾	min : s	00:05	00:06		
4	melting / burning through time ¹⁾	min : s	00:08	00:09		
5	ascertainments on the back side Flaming/glowing time ¹⁾	min : s	no	no		
6	discolouring time ¹⁾	min : s	no	no		
7 8 9	burning droplets begin ¹⁾ extent occasional dropping of material constant dropping of material	min : s	no	no		
10 11 12	separating from burning sample parts begin ¹⁾ occasional separating parts constant separating parts	min : s	no	no		
13	duration of burning on the sieve tray (max.)	min : s	no	no		
14	influence on the burner flame by dropping of / separating material time ¹⁾	min : s	no	no		
15	earlier end of test end of the fire scenario on the sample ¹⁾	min : s	no	no		
16	time of a possible resulted test stop ¹⁾	min : s				

¹⁾ time from start of test



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	Test results of	the Brandschach	t tests part	2				
line		Measurements test sample						
no.			С	D				
	flaming after end of test		no	no				
17	duration		no	no				
18	number of sample	min : s	no	no				
19	front side of sample		no	no				
20	backside of sample		no	no				
21	flame length	cm						
22	glowing after end of test duration	min o	/	/				
22 23	number of sample	min . s	no	no				
23	place of occurrence		no	no				
24	lower sample part		no	no				
25	upper sample part		no	no				
26	front side of sample		no	no				
27	backside of sample		no	no				
	smoke density							
<u>28</u> 29 30	<u>< 400 % x min</u>		1	1				
<u>29</u>	<u>> 440 % x min</u>		/	/				
<u>30</u>	diagram in annex no.		1	2				
	residual length		70 / 00	70 / 70				
31	single results	cm	70/68	70 / 70				
20			67 / 67	66 / 69				
32 33	average of the single results	cm	68	68				
33	photo of the sample on page		5	5				
	smoke temperature							
34	max. of the average results	°C	112	114				
35	time ¹⁾	min : s	09:27	09:15				
36	diagram in annex no.		3	4				

¹⁾ time from start of test

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2.1.4 Appearance of the specimen after the test:

Regent (British Velvet Colorado) Colour: Mustard





Sample C

Sample D

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2.1.5 Brandschachtprüfung according to DIN 4102-1

Sample E: Material tested in production direction. Sample F: Material tested cross to the production direction.

Regent (British Velvet Colorado) Colour: Black

	Test results of the Br	andschach	t tests par	t 1		
line			Measur	ements tes	st sample	
no.			E	F		
1	no. test arrangement according to DIN 4102 part 15, table 1		1	1		
2	flame height max. over lower sample edge	cm	30	30		
_	time ¹⁾	min : s	00:12	00:10		
3	ascertainments on the front side Flaming/glowing time ¹⁾	min : s	00:05	00:04		
4	melting / burning through time ¹⁾	min : s	00:08	00:08		
5	ascertainments on the back side Flaming/glowing time ¹⁾	min : s	no	no		
6	discolouring time ¹⁾	min : s	no	no		
7 8 9	burning droplets begin ¹⁾ extent occasional dropping of material constant dropping of material	min : s	no	no		
10 11 12	separating from burning sample parts begin ¹⁾ occasional separating parts constant separating parts	min : s	no	no		
13	duration of burning on the sieve tray (max.)	min : s	no	no		
14	influence on the burner flame by dropping of / separating material time ¹⁾	min : s	no	no		
15	earlier end of test end of the fire scenario on the sample ¹⁾	min : s	no	no		
16	time of a possible resulted test stop ¹)	min : s				

¹⁾ time from start of test



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	Test results of	the Brandschach	t tests part	2				
line		Measurements test sample						
no.			E	F				
	flaming after end of test		no	no				
17	3 number of sample		no	no				
18		min : s	no	no				
19	front side of sample		no	no				
20 21	backside of sample flame length	cm	no	no				
21	glowing after end of test	CIT	/	/				
22	2 duration 3 number of sample	min . s	no	no				
23			no	no				
0.4	place of occurrence		no	no				
24 25	lower sample part upper sample part		no	no				
25 26	front side of sample		no	no				
27	backside of sample		no	no				
	smoke density							
28	< 400 % x min		1	1				
<u>28</u> 29 30	> 440 % x min		/	/				
<u>30</u>	diagram in annex no.		1	2				
	residual length							
31	single results	cm	69 / 70	62 / 68				
			70 / 65	65 / 65				
32	average of the single results	cm	68	65				
33	photo of the sample on page		5	5				
	smoke temperature							
34	max. of the average results	°C	114	112				
35	time ¹⁾	min : s	09:56	09:52				
36	diagram in annex no.		5	6				

¹⁾ time from start of test

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2.1.6 Appearance of the specimen after the test:

Regent (British Velvet Colorado) Colour: Black



Sample E

Sample F



2.2.1 Normal flammability test according to DIN 4102-1

Test with edge ignition without deposit Flame application on: lower sample edge Edge ignition

Length direction:	(British Vel	vet Colorad	o) Colour: V	Vhite		
Sample-no.		1	2	3	1	5
Time from start of test		I	2	5	4	5
Ignition point [s]		1	1	1	1	1
Reaching the measuring mark within 20 seconds		no	no	no	no	no
Self-extinguishing of the flan	ne [s]	5	8	8	5	5
Max. flame height	[mm]	40	50	50	40	40
Time	[S]	5	6	6	5	5
End of afterflaming	[S]	-	-	-	-	-
End of afterglowing	[S]	-	-	-	-	-
Flames extinguished after	[S]	-	-	-	-	-
Smoke development			modorato	omoko dov	olonmont	
(visual impression)low / moderate / strong		moderate smoke development				
Separating from burning ma	Separating from burning material		no	no	no	no
Time	[S]	-	-	-	-	-

Remarks:

Cross direction:								
Sample-no.		1	2	3	4	5		
Time from start of test		1	2	3	4	5		
Ignition point [s]		1	1	1	1	1		
Reaching the measuring mark within 20 seconds		no	no	no	no	no		
Self-extinguishing of the flar	ne [s]	5	8	5	6	6		
Max. flame height	[mm]	40	50	40	40	40		
Time	[s]	5	6	5	5	5		
End of afterflaming	[S]	-	-	-	-	-		
End of afterglowing	[S]	-	-	-	-	-		
Flames extinguished after	[S]	-	-	-	-	-		
Smoke development								
(visual impression)low / moderate / strong		moderate smoke development						
Separating from burning material		no	no	no	no	no		
Time	[s]	-	-	-	-	-		

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2.2.2 Normal flammability test according to DIN 4102-1

Test with edge ignition without deposit Flame application on: lower sample edge Edge ignition

Length direction:	Regent	(British Vel	vet Colorad	o) Colour: N	lustard	
Sample-no.		1	2	3	4	5
Time from start of test		Ι	Z	3	4	5
Ignition point [s]		1	1	1	1	1
Reaching the measuring mark within 20 seconds		no	no	no	no	no
Self-extinguishing of the flan	1e [s]	5	5	5	5	5
Max. flame height	[mm]	40	40	40	40	40
Time	[s]	5	5	5	5	5
End of afterflaming	[S]	-	-	-	-	-
End of afterglowing	[S]	-	-	-	-	-
Flames extinguished after	[S]	-	-	-	-	-
Smoke development (visual impression)low / moderate / strong		low smoke development				
	Separating from burning material		no	no	no	no
Time	[S]	-	-	-	-	-

Remarks:

Cross direction:

Sample-no.		2	3	1	5		
Time from start of test		2	5	4	5		
	1	1	1	1	1		
(20		no	20	no		
	no	10	no	10	10		
e [s]	5	4	4	5	5		
[mm]	40	30	30	40	40		
[s]	5	4	4	5	5		
[S]	-	-	-	-	-		
[S]	-	-	-	-	-		
[S]	-	-	-	-	-		
			aaka dayala	nmont			
(visual impression)low / moderate / strong		low shoke development					
Separating from burning material		no	no	no	no		
[s]	-	-	-	-	-		
	[s] [s] [s] [s] erial	no e [s] 5 [mm] 40 [s] 5 [s] - [s] - [s] - e/ strong -	no no e [s] 5 4 [mm] 40 30 [s] 5 4 [s] - - erial no no	1 1 1 1 1 1 no no no e [s] 5 4 4 [mm] 40 30 30 [s] 5 4 4 [s] - - - [s] no no no	$\begin{array}{c c c c c c c c c c c c c c c c c c c $		

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2.2.3 Normal flammability test according to DIN 4102-1

Test with edge ignition without deposit Flame application on: lower sample edge Edge ignition

Length direction:	Regent	(British Vel	vet Colorad	o) Colour: B	lack			
Sample-no.		1	2	3	4	5		
Time from start of test		Ι	2	5	4	5		
Ignition point [s]		1	1	1	1	1		
Reaching the measuring mark within 20 seconds		no	no	no	no	no		
Self-extinguishing of the flan	ne [s]	-	-	-	20	20		
Max. flame height	[mm]	110	130	120	110	100		
Time	[s]	20	20	20	18	10		
End of afterflaming	[S]	>10	>10	>10	5	5		
End of afterglowing	[S]	-	-	-	-	-		
Flames extinguished after	[s]	25	25	25	-	-		
Smoke development			atrong amaka davalanmant					
(visual impression)low / moderate / strong		strong smoke development						
Separating from burning material		yes	yes	yes	yes	yes		
Time	[s]	-	-	-	-	-		

Remarks:

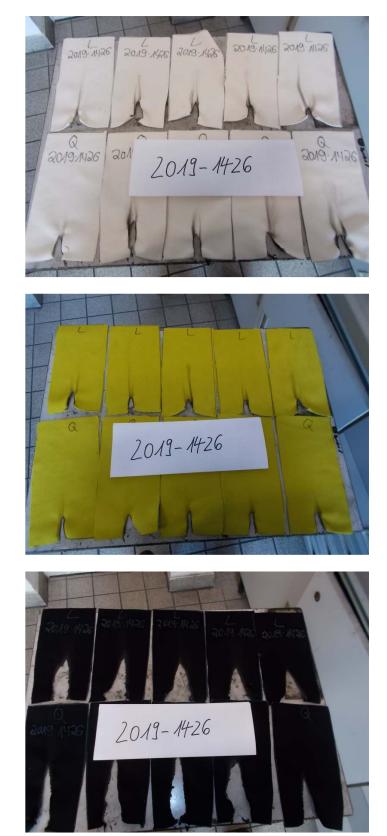
Cross direction:

Sample-no.		1	2	3	4	5
Time from start of test						
Ignition point [s]		1	1	1	1	1
Reaching the measuring mark		no	no	no	no	no
within 20 seconds						
Self-extinguishing of the flame [s]		22	-	-	-	15
Max. flame height	[mm]	120	130	140	130	100
Time	[s]	13	14	14	12	12
End of afterflaming	[S]	7	>10	>10	>10	-
End of afterglowing	[s]	-	-	-	-	-
Flames extinguished after	[s]	-	25	25	25	-
Smoke development		stron smoke development				
(visual impression)low / moderate / strong						
Separating from burning material		no	no	no	no	no
Time	[s]	-	-	-	-	-

Remarks: Burning droplets



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2.2.4 Appearance of the sample after the small burner test:



Assessment

The material described in chapter one fulfils the requirements of the building class B2 according to DIN 4102-1 (Mai 1998).

The determined test results show that the material also fulfils the requirements

of the building class B1 Burning droplets

according to DIN 4102-1 (Mai 1998).

Special note

The fire test result is only valid for the material described in chapter one in the tested colours, surface weight and thickness.

The test was carried out in free hanging configuration.

The distance to other plane material must be more or equal then 40 mm.

According to A4, 4102-16 Section 4.2, the test result includes all colour settings.

The material wasn't tested after an outside storage.

In combination with other materials (for example coatings, deposits) the burning behaviour could be influenced unfavourable so that the classification above is not valid any longer. According to DIN 4102-1 the burning behaviour in combination with other materials has to be tested separately.

This test report does not replace the required "Verwendbarkeitsnachweis". It is only used for issuing the "Verwendbarkeitsnachweis".

Frankfurt, the 14th May 2019

H. Anders Tester in Charge

P. Scheinkönig Prüfstellenleiter Bau-PVO



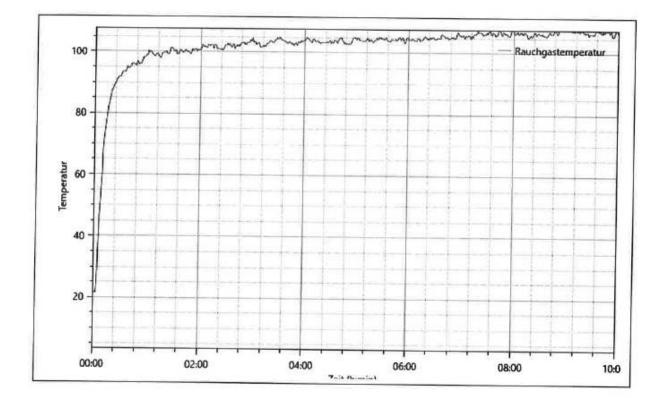
This Test report is valid until 06.05.2024.

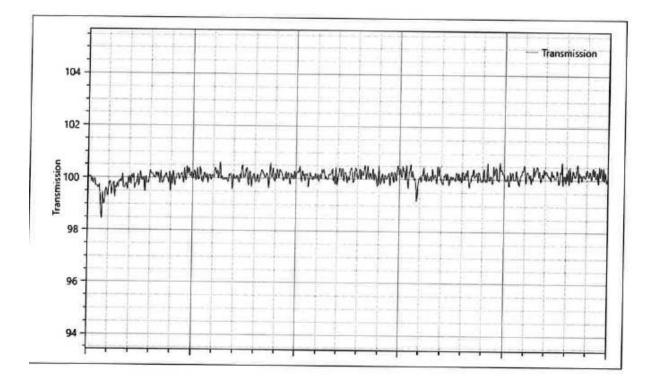
The results of the tests relate only to the behaviour of the test specimen which is designated on the top. Test reports are only allowed to be published or reproduced, not changed in form and tenor without permission of the Warringtonfire Frankfurt GmbH. The abridged account of a test report is only allowed with the agreement of the Warringtonfire Frankfurt GmbH. This test report is a translation of the German version 2019-1426 (issued 13.05.2019). In case of doubt only the German version is valid This test report contains 16 pages and 6 annexes.



Annex 1 to the Test report No. 2019-1426 issued 14.05.2019



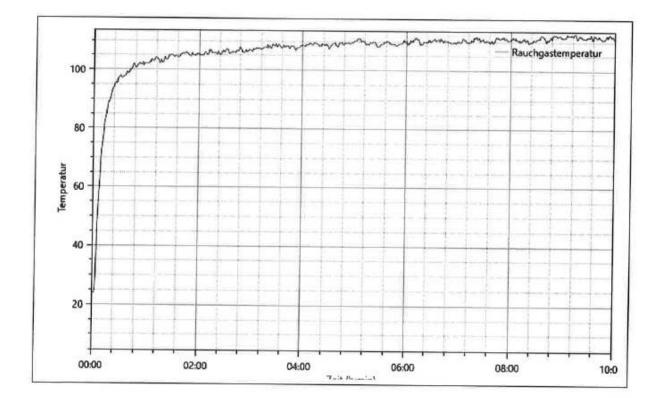


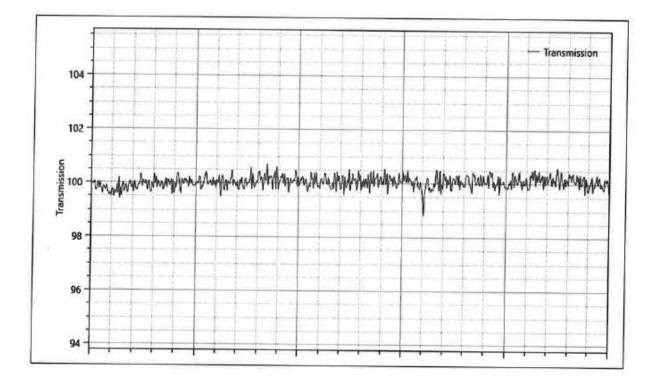




Annex 2 to the Test report No. 2019-1426 issued 14.05.2019

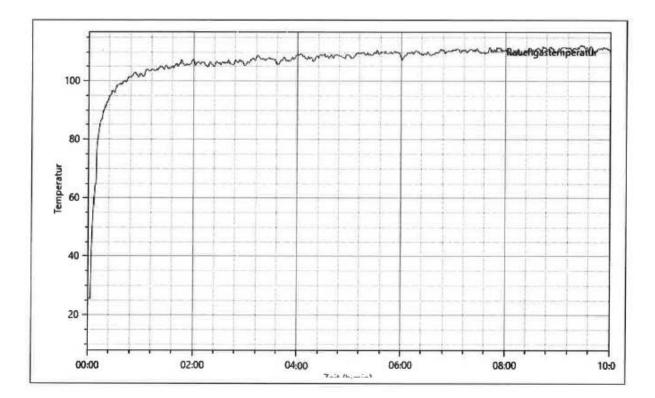
Sample B:



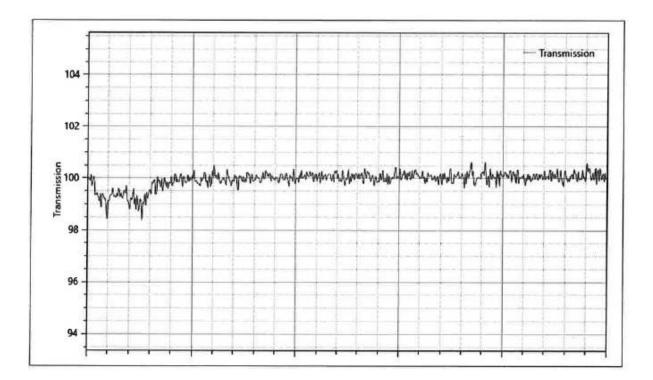




Annex 3 to the Test report No. 2019-1426 issued 14.05.2019

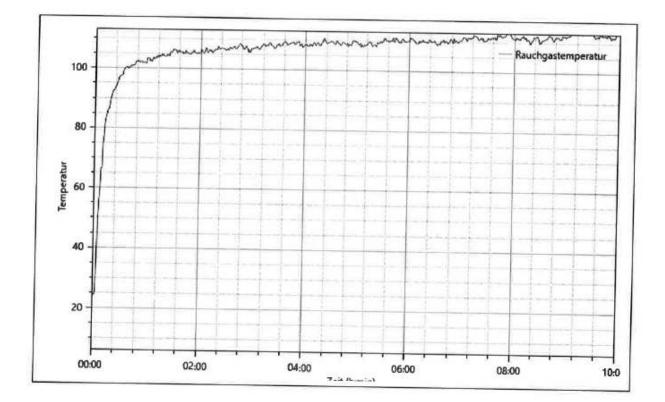


Sample C:

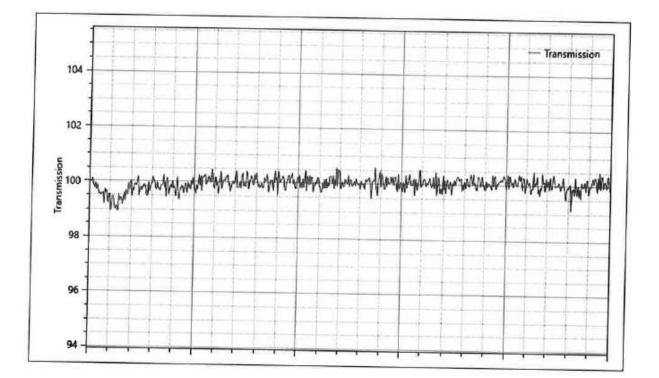




Annex 4 to the Test report No. 2019-1426 issued 14.05.2019

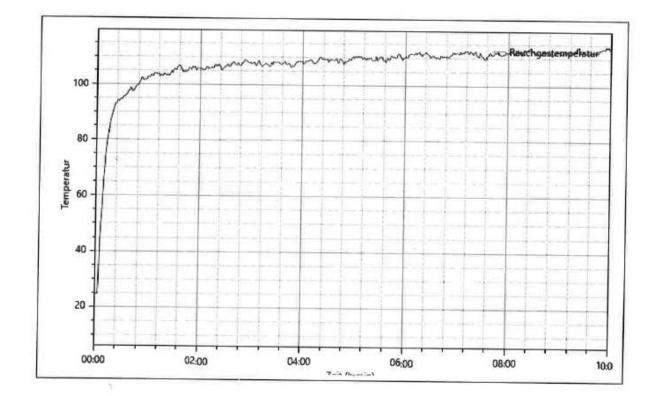


Sample D:

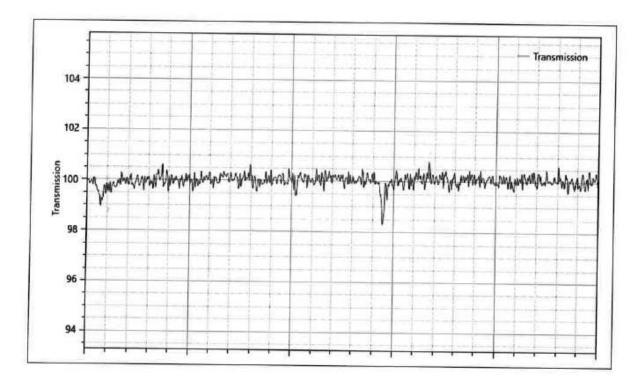




Annex 5 to the Test report No. 2019-1426 issued 14.05.2019

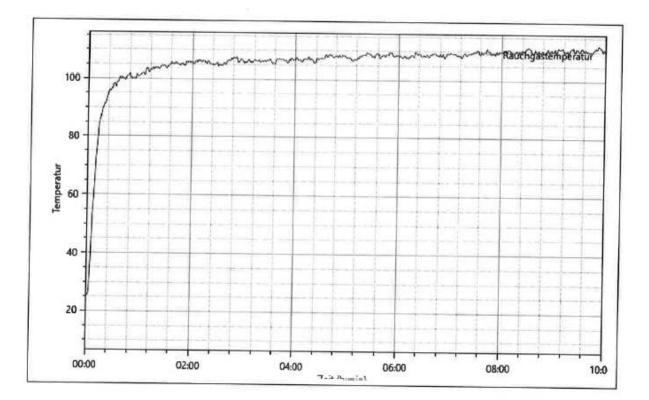


Sample E:





Annex 6 to the Test report No. 2019-1426 issued 14.05.2019



Sample F:

